#### A Planning Phase Decision Tool for ABC

#### Toni Doolen, PhD

#### September 2011 School of Mechanical, Industrial, and Manufacturing Engineering Oregon State University

# FHWA-sponsored pool funded study, TPF 5(221), Technical Advisory Committee

State	Members and Titles
Oregon	Benjamin Tang, P.E., Br Preservation Manager Steve Soltesz, Research Coordinator Dawn Mach, Bridge Fin. Analyst Holly Winston, Sr. Local Bridge Standards Engineer
FHWA	Mary F. Huie, Highways for LIFE, Program Coordinator Tim Rogers, P.E., Division Bridge Engineer Nat Coley, Asset Manager
California	Paul Chung, Sr. Bridge Engineer
Iowa	Ahmad Abu-Hawash, Chief Structural Engineer
Minnesota	Kevin Western, Bridge Design Engineer
Montana	David Johnson, Bridge design Engineer
Texas	Courtney Holle, Transportation Engineer
Utah	Daniel Hsiao, P.E., S.E., Sr. Project Manager
Washington	Bijan Khaleghi, Design Engineer DeWayne Wilson, Bridge Management Engineer

#### **Overall Project Objective**

3

What: A tool to help analyze different alternatives and determine which construction approach for a specific bridge project is preferred. Focus is on being able to compare conventional and accelerated construction approaches.

Who: Transportation specialists and decisionmakers

## **Project Goals and Target Users**

#### Goals of Project

- Bring Accelerated Bridge Construction (ABC) to ordinary (bread and butter) bridges
- Create a tool that can communicate decision rationale
- Assists users of ABC elements in making ABC standard process (standardization)

#### Target User Population

- Project managers
- Engineers
- Project owners
- Program planners

## ABC

5

• ABC includes technical innovations and management techniques.

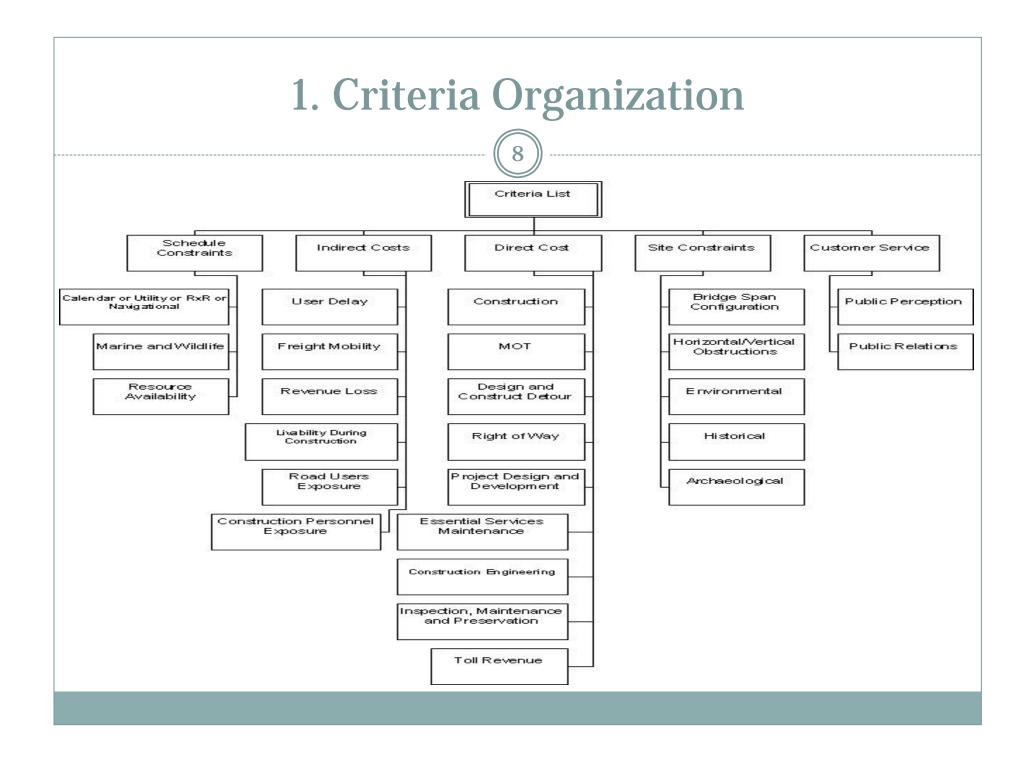
- Prefabricated bridge elements and systems (PBES)
  - × Superstructure systems (composite units, truss spans)
  - × Substructure systems (abutments, caps/columns, piers)
  - Totally prefabricated bridges
- Management practices
  - × Staged construction
  - × A+B contracting
  - × I/D contracting
  - × Lane rentals

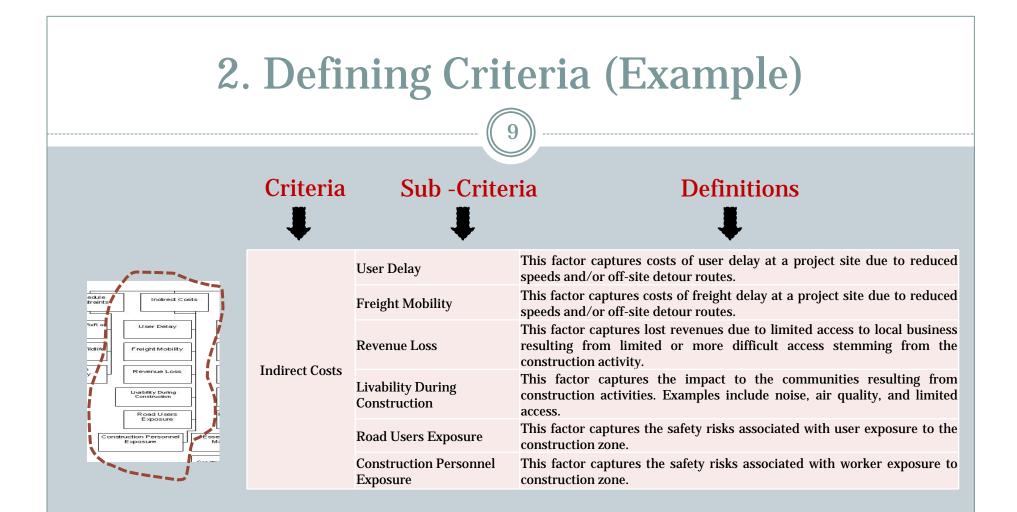
# Agenda

- **1**. Identification and organization of criteria
- 2. Defining decision-making criteria
- 3. AHP analysis details
- 4. AHP examples for bridge replacement projects
- 5. Software for AHP analysis

#### 1. Criteria Identification

TAC team members along with research team developed a comprehensive list of criteria that are relevant to the decision of when to use ABC tools/methods for a project. Each criteria was defined and sub-criteria were defined, as appropriate.





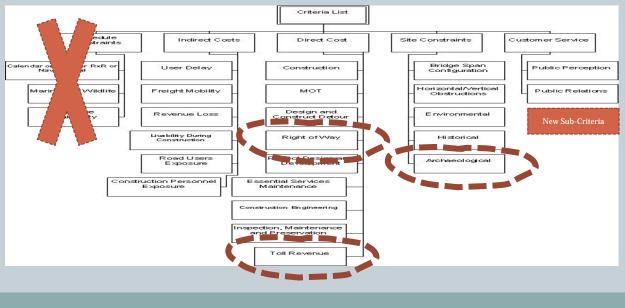
## 3. AHP Analysis Details

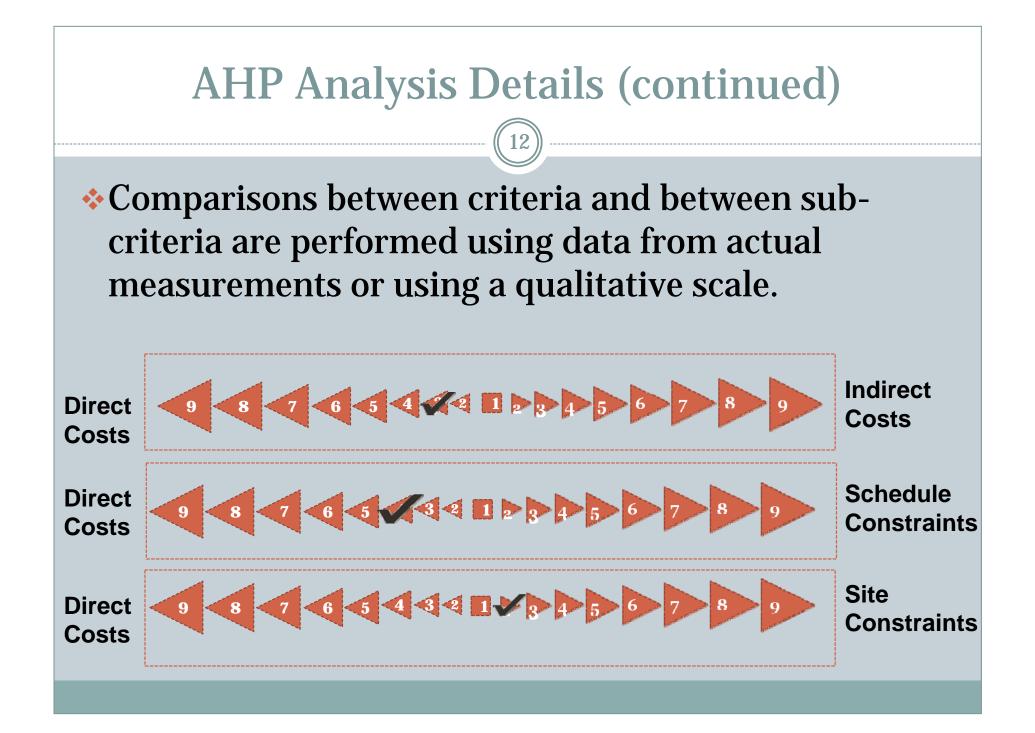
10

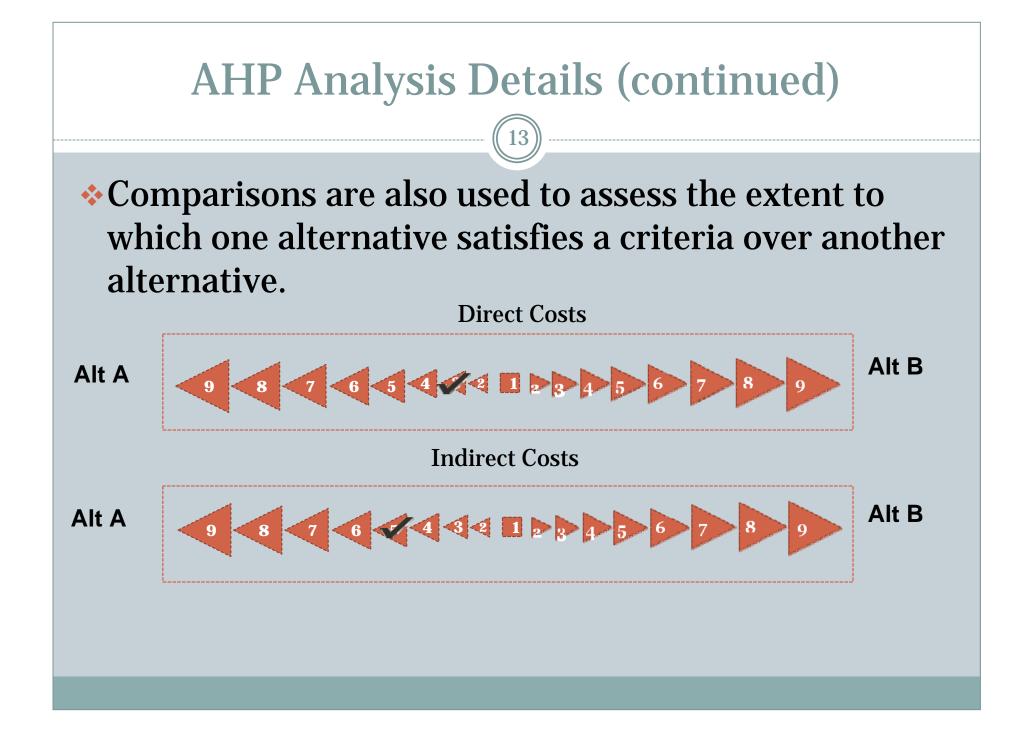
- AHP (Analytic Hierarchy Process) is a decisionmaking technique designed to select the best alternative from a set of alternatives evaluated against several criteria.
- The decision maker performs pair-wise comparisons that are used to develop an overall priority ranking for each alternative.
- Criteria are compared to assess the relative importance of one criteria over another criteria or of one sub-criteria over another sub-criteria from the same category of criteria.
- AHP enables several criteria to be included in an analysis, but requires the decision-maker to complete only pair-by-pair comparisons (pairwise)

### **AHP Analysis Details (continued)**

A decision maker can insert or eliminate levels and elements as necessary to sharpen the focus on one or more parts of the analysis. Less important criteria and sub-criteria can be dropped from further consideration.





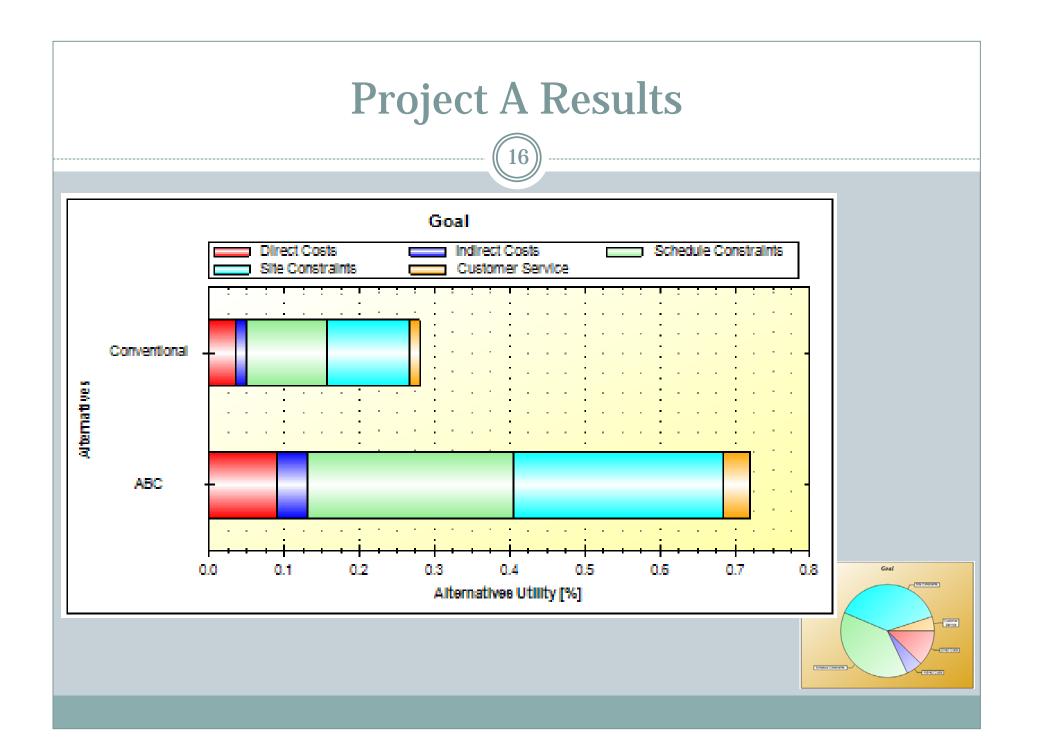


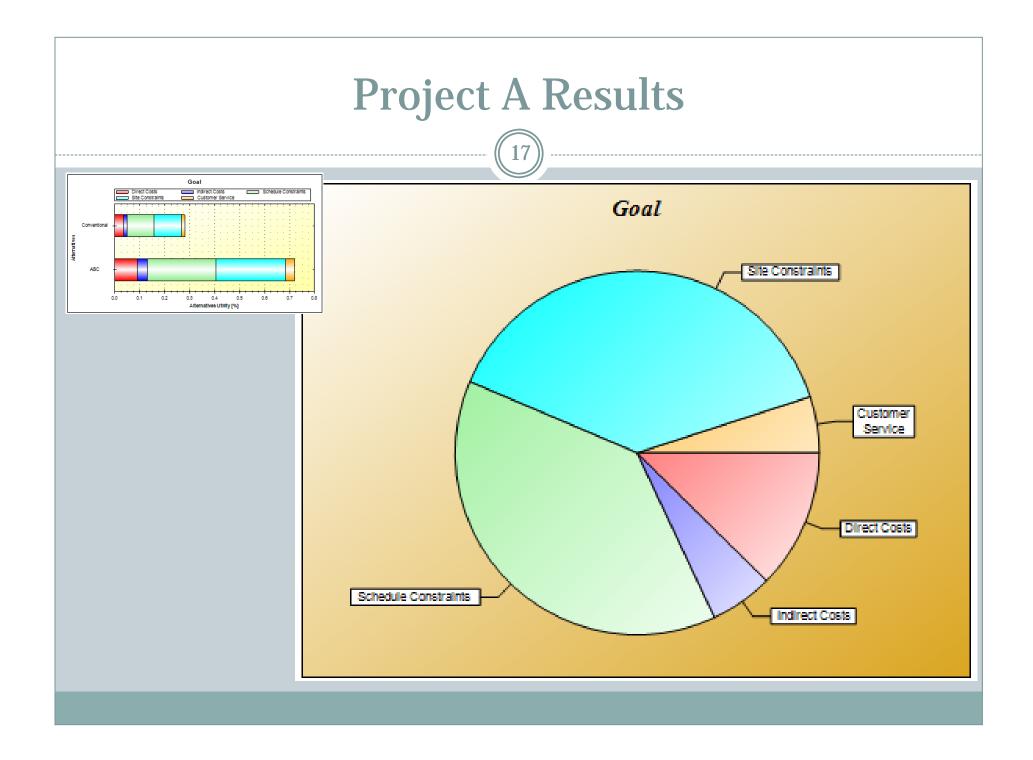
#### 4. AHP EXAMPLES FOR BRIDGE REPLACEMENT PROJECTS

14)

#### Project A: Copano Bay Bridge in Texas

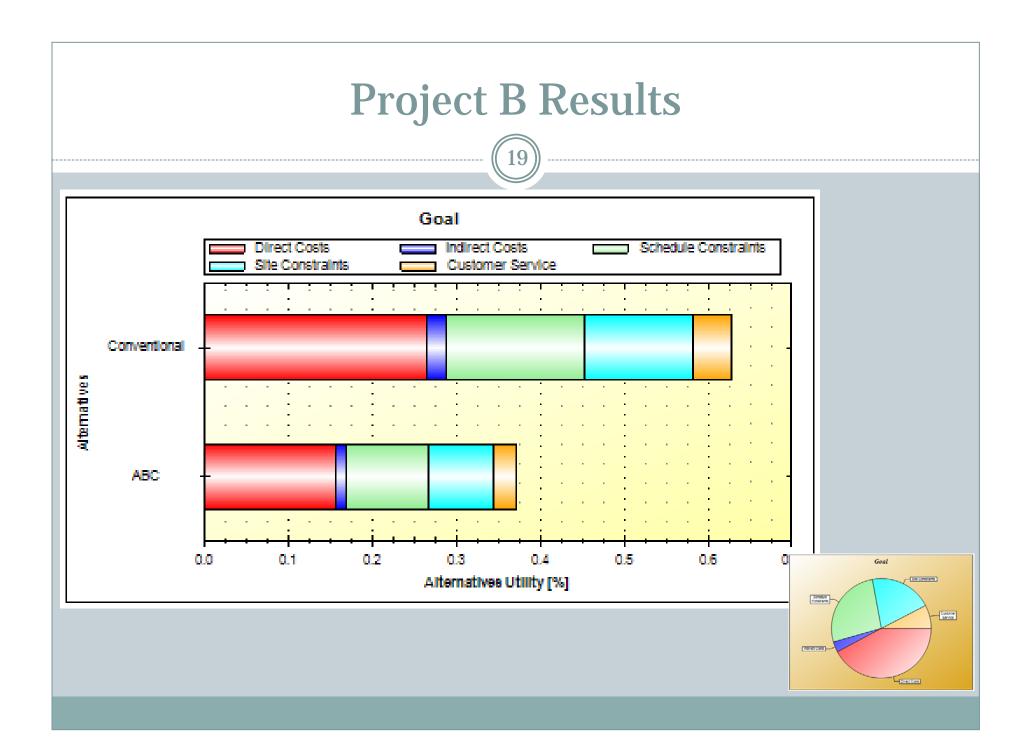
- Connecting the cities of Rockport/Fulton and Lamar
- \*11,010 feet long, with a 129' wide and 75' tall navigation channel
- Data for this project was obtained from Texas DOT
- Alternatives Compared: Cast in Place (Conventional method) versus Pre-Cast Caps (ABC method)
- Best Alternative: ABC is highly preferred
- Critical Factors: Schedule Constraints and Site Constraints

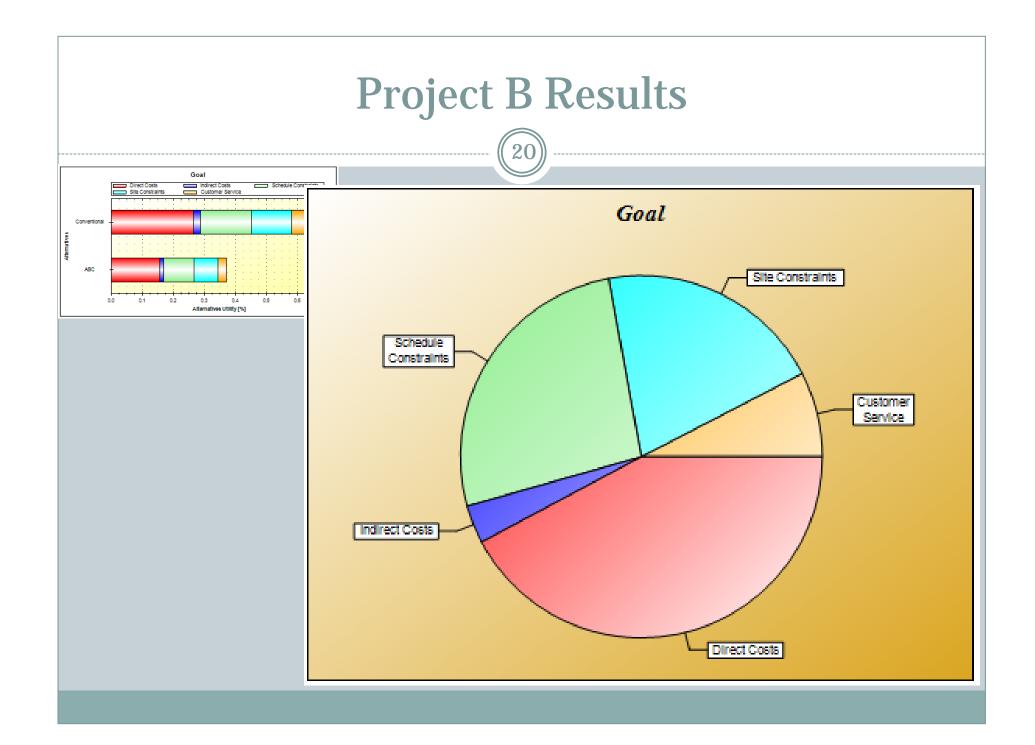




#### Project B: Clear Creek Bridge in Oregon

- Located on Clear Creek, Gulick Lane
- Existing Bridge length: 29' steel girders on concrete vertical abutments
- Data for this project was obtained from Oregon DOT
- Alternatives Compared: Conventional construction versus ABC
- Best Alternative: Conventional
- Critical Factor: Direct Costs







### 6. ABC DECISION-MAKING TOOL

## Hierarchy

22

AHP Decision Making Software

File Help Decision Hierarchy Pairwise Comparison Results Cost Weighted Analysis ⊟- 🔽 Goal Add Child Save State Direct Costs Remove Load State Construction MOT V Design and Construct Detours Reset to Default Right of Way Project Design and Development Save Hierarchy Maintenance of Essential Services Construction Engineering Load Hierarchy Indirect Costs Check All User Delay Freight Mobility Set Alts. Revenue Loss VIII Livability During Construction Road Users Exposure Construction Personnel Exposure Schedule Constraints Calendar or Utility or RxR or Navigational Marine and Wildlife Resource Availability Customer Service V Public Perception Public Relations

## Hierarchy

23

AHP Decision Making Software

File Help

Decision Hierarchy Pairwise Comparison Results Cost Weighted Analysis

E. Goal	Add Child
🚊 📝 Direct Costs	
	Remove Load State
MOT	
···· ☑ Design and Construct Detours	Reset to
₩ Right of Way	Default
···· IV Project Design and Development	
	Save Hierarchy
	Load Hierarchy
Inspection and Maintenance and Preservation	Load Hierarchy
🖃 🔽 Indirect Costs	Check All
₩ Freight Mobility	Set Alts.
Construction Personnel Exposure	
🔁 🔽 Schedule Constraints	
Calendar or Utility or RxR or Navigational	
Marine and Wildlife	
Resource Availability	
🕀 🗹 Site Constraints	
Ustomer Service	
W Public Relations	

## Hierarchy

24

AHP Decision Making Software

File Help

Decision Hierarchy Pairwise Comparison Results Cost Weighted Analysis

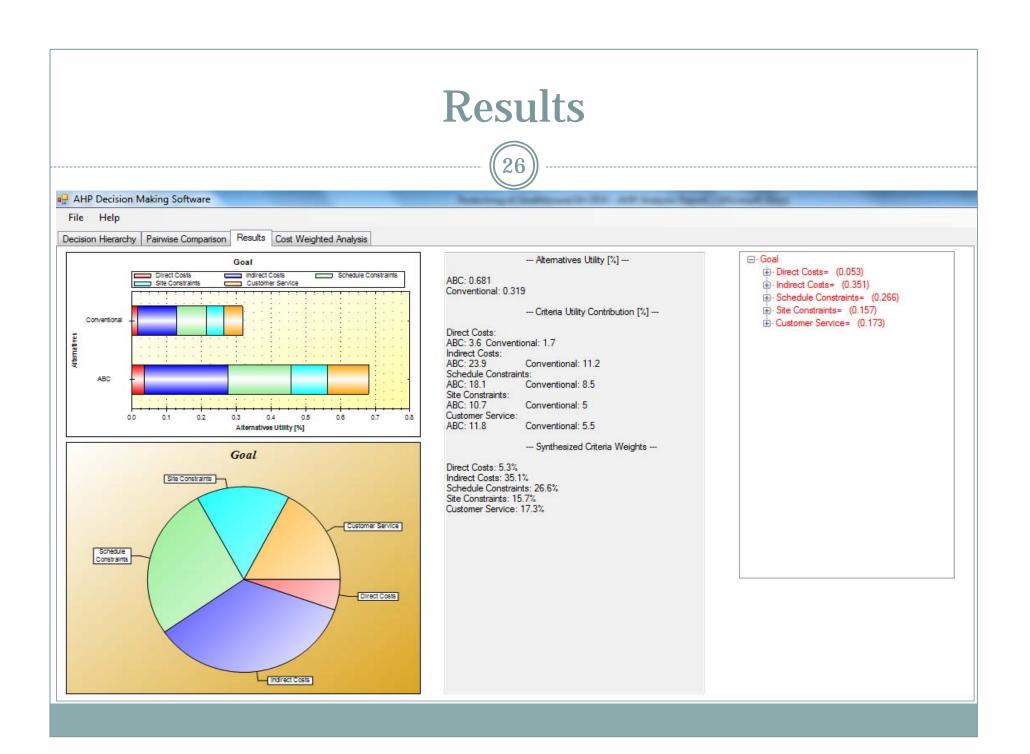
⊡ I Goal	Add Child Save State
	Remove
	Tenove duc
Design and Construct Detours	Reset to
Right of Way	Default
·····································	
Maintenance of Essential Services	Save Hierarchy
Construction Engineering	
Inspection and Maintenance and Preservation	Load Hierarchy
User Delay	Check All Set Alts.
V Livability During Construction	
Road Users Exposure	
Construction Personnel Exposure	
Calendar or Utility or RxR or Navigational	
✓ Marine and Wildlife	
Resource Availability	
Customer Service	
Public Perception	
✓ Public Relations	

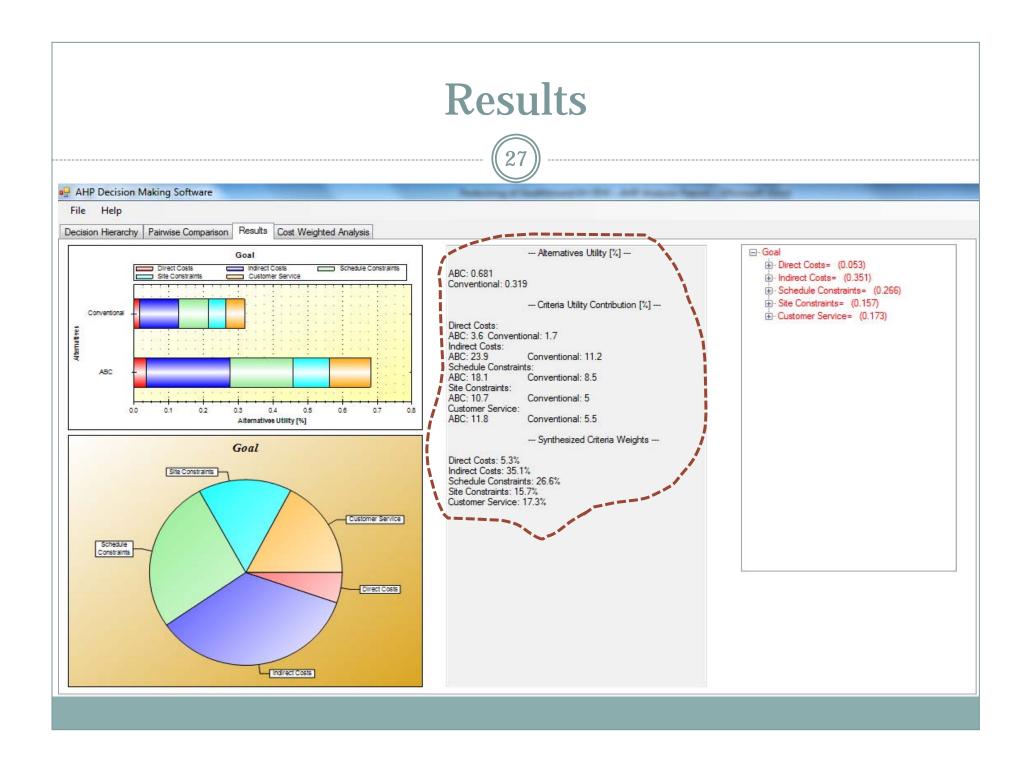
### **Criteria Comparisons**

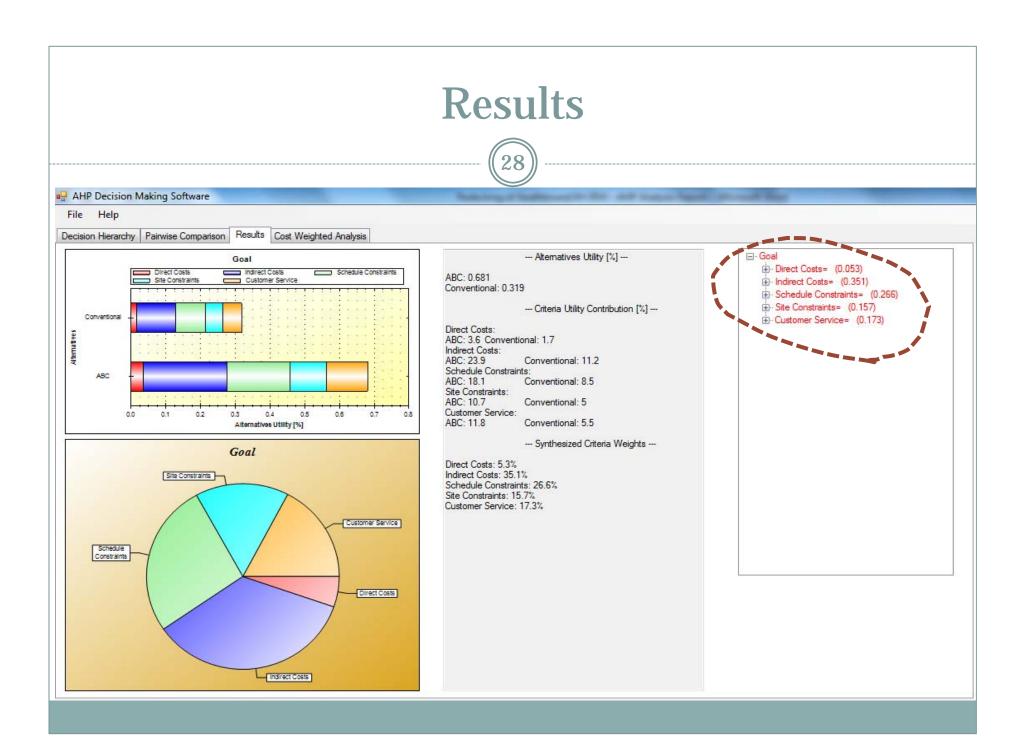
25

- AHP Decision Making Software

File Help Left / Right Pairwise Comparison Results Cost Weighted Analysis Decision Hierarchy Direct Costs Indirect Costs 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 E- Goal + Direct Costs indirect Costs - Schedule Constraints Direct Costs Schedule Constraints . Site Constraints 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 E Customer Service Direct Costs 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 Site Constraints Direct Costs Customer Service 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 Indirect Costs Schedule Constraints 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 Indirect Costs Site Constraints O 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9
Indirect Costs Customer Service 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 Schedule Constraints Site Constraints Save Comparison 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9 Process Save State Schedule Constraints Customer Service 0 9 0 7 0 5 0 3 0 1 0 3 0 5 0 7 0 9







#### **Contact Details**

29

Toni L. Doolen, PhD Oregon State University <u>doolen@engr.orst.edu</u> 541-737-5641

Benjamin Tang, P.E. Oregon DOT, Technical Services <u>Benjamin.M.Tang@odot.state.or.us</u> 503-986-3324